



World's Machine
PRODUCTS
CATALOGUE



SOLE AND LEADING MANUFACTURER
IN TURKEY

www.empoltd.com



#### ABOUT US

How did the story started...

As company established by GULSUNA family in 1982. The company started with a small workshop which produces food and agricultural machinery in Mersin city south of TURKEY. In 1994 they began Manufacturing rebar and wire processing machines.

Modern technological applications, innovations and R&D...

Requirements and demands of clients are indispensable part of R&D department which renovated by the day. An experienced personel utilise an advanced designed solid modeling proggrammes and special softwares based on desing verification. All type of automation and software can be achieved in accordiance with customer demands. All the machine parts are produced at CNC process stations with its standarts and high quality as well as environmentalist mentality. The machines are controlled on 2 steps which are mechanical & electronic and practice tests and produce by ISO 9001: 2008 on quality management system.

#### A friend of customer...

Our customers having the best technical support as well quick service by buying an EMPO machine at the same time . Service after sales team , provides an installation and spare parts inquiries to all around the world . EMPO CO. is proud of sharing its Know-How and experience in rebar &wire processing industry with its customers for nearly 30 years . With experienced sales department , after sale service and expert installation team ; EMPO proved its reliability by countless projects in rebar&wire processing machineries market all around the world

#### Global services...

Complete rebar & wire processing machineries supplied and are working in the countries from Asia ,Middle East , Africa, South America, Australia and Europe such as ; England, Holland, Belgium, Hungary, Ukraine, Georgia, Azerbaijan, Uzbekistan, Iran, Iraq, Benin, Bosnia, Macedonia, Morocco, Tunusia, Lebonan, Algeria, Dubai, Qatar, Israel, Libya, Equador, Tanzania, Senegal, Benin, Gabon, Uruquay, Brazil and more...

Sincerely | Empo Co.

www.empoltd.com

#### CONTENTS

04-05 Robomat 2212

Automatic Stirrup Bender

10-11 Wire Mesh
Welding Machine

14-15
Wire Straightening
And Cutting Machines

18-19 Auxiliary Machines

06-07

Robomat 2210 - 2208

Automatic Stirrup Bender

12-13
Wire Drawing Machines
Ribbed Casette

16-17
Shearline & Cage
Welding Machine

20-23

Benders & Cutters

& Hand Tools



Model	ROBOMAT-2212	
Works with Raw Metarial	Coil	
Type of Wire	Ribbed & Smooth	
Production Capacity	Singlewire	Ф10-12mm
Production Capacity	Doublewire	Ф6-8тт
Max. Bending Opportunity	CW and CCW/Bidirectional	
Driving Opportunity	Manual and Automatic Forward and Backward	
Rated Power For 2 Servomotor	7.5+5.5 KW	
Driving Motor	7,5 KW ( servo motor )	
Bending Motor Power	5,5 KW ( servo motor )	
Length Tolerance	+lmm	

Bending Tolerance	±1°	
Driving Speed	90m/minutes	
Bending Speed	1200º/sec.	
Pre-Straightening Unit	X and Y axis with multiple rollers	
Control Unit	Operator friendly program, Shapes can be easily created by helping with angles and length visualisation.	
Driving Unit	Industrial type gear box by EMPO	
Bending Unit	Industrial type gear box by EMPO	
Cutting	Heavy duty type industrial gear box	
Average Air Compressed Consumption	6lt/minutes	
Average Electric Power Consumption	4-6Kw/h	

Compressor Needed	200lt/minutes	
Working Pressure (Bar)	6Bar	
Voltage	380V 50Hz 3Phaze	
Switch Sensors	Proximity Switches	
Encoder	1024 Pulse	
Driving Gear Box	65 Grade With Heat Treatment	
Control Panel Type	LCD 18° Panel	
Machine Dimensions (WxLxH)	1500 mm x 4600 mm x 1900 mm	
Machine Weight	2700 Kg	
Control Program Language	TR, ENG, FR, ARAB	
HS CODE	84.62.29.98	

10.		COMPONENTS	QUANTITY
1	Wire Pay Off		2PCS
2	Central Machine	Wire straightening units Wire feeding unit Wire bending unit Wire cutting unit Electric cabinet	2UNITS 1UNIT 1UNIT 1UNIT 1UNIT
3	Control Ctonsole		1UNIT
4	Tools 6-8-10-12mm Bending Support Arm For Each Diameters Bending Pins - 2 Units Female & Male Blades For The Each Diameters.		1SET
5	Straightening Roller		5PCS
6	Driving Gear Box Disc		2Pcs
7	Cutting Blades		2Pcs

ROBOMAT **2210** 

Automatic Stirrup Bending Machine



#### TECHNICAL **DETAILS**

Model	ROBOMAT-2210	
Works With Raw Metarial	Coil	
Type Of Wire	Ribbed & Smooth	
Production Capacity	Singlewire	Ф10 mm
	Doublewire	Φ5-8 mm
Max. Bending Opportunity	CW and CCW/	Bidirectional
Driving Opportunity	Manual and Automatic Forward and Backward	
Rated Power For 2 Servomotor	5.5+5.5 KW	
Driving Motor	5,5 KW ( servo motor )	
Bending Motor Power	5,5 KW ( servo motor )	
Driving Speed	80m/minutes	
Bending Speed	1000°/sec	
Length Tolerance	±1mm	
Bending Tolerance	±1°	
Pre-Straightening Unit	X and Y axis with multiple rollers	
HS CODE	82.62.29.98	

Control Unit	Operator friendly program, Shapes can be easily created by helping with angles and length visualisation.	
Driving Unit	Industrial type gear box by EMPO	
Bending Unit	Industrial type gear box by EMP0	
Average Electric Power Consumption	4-6 Kw/h	
Average Air Compressed Consumption	6lt/minutes	
Compressor Needed	200lt/min	
Working Pressure (Bar)	6Bar	
Cutting	Heavy duty type industrial gear box	
Voltage	380V 50Hz 3Phaze	
Switch Sensors	Proximity Switches	
Encoder	1024 Pulse	
Driving Gear Box	65 Grade with Heat Treatment	
Control Panel Type	LCD 18" Panel	
Machine Dimensions (WxLxH)	1500 mm x 4600 mm x 1900 mm	
Machine Weight	2400 Kg	
Language	TR, ENG, FR, ARABIC (OPTIONAL)	



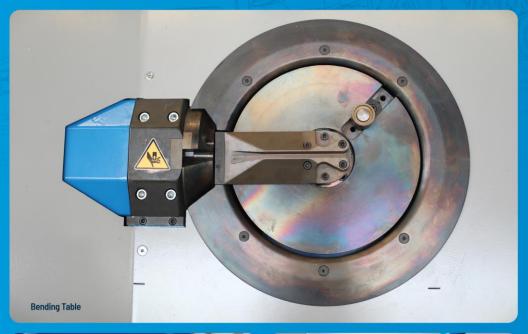
Automatic Stirrup Bending Machine



#### TECHNICAL **DETAILS**

Model	ROBOMAT-2208	
Works With Raw Metarial	Coil	
Type Of Wire	Ribbed & Smooth	
Draduation Consolts	Singlewire	Φ8mm
Production Capacity	Doublewire	Ф4-Ф5-Ф6тт
Max. Bending Opportunity	CW and CCW/Bidirectional	
Driving Opportunity	Manual and Automatic Forward and Backward	
Rated Power For 2 Servomotor	4Kw+3Kw Servo Motors	
Driving Motor	4KW ( servo motor )	
Bending Motor Power	3 KW ( servo motor )	
Length Tolerance	±1mm	
Bending Tolerance	±1°	
Driving Speed	70m/minutes	
Bending Speed	1000º/sec.	
Straightening Unit	X and Y axis with multiple rollers	
HS CODE	82.62.29.98	

Control Unit	Operator friendly program, Shapes can be easily created by helping with angles and length visualisation.
Driving Unit	Industrial type gear box by EMPO
Bending Unit	Industrial type gear box by EMPO
Average Air Compressed Consumption	6lt/minutes
Average Electric Power Consumption	4-6 Kw/h
Compressor Needed	200lt/min
Working Pressure (Bar)	6Bar
Cutting	Heavy duty type industrial gear box
Voltage	380V 50Hz 3Phaze
Electric Switches	Siemens
Servo Motors	SEW Industrial
Servo Drivers	SEW Industrial
Control Panel Type	LCD 18" Panel
Machine Dimensions (WxLxH)	1500mmx4600mmx1900mm
Machine Weight	1800Kg





















Model	HK-2400	
Works With Raw Metarial	Pre-Cut Bar	
Type of Wire For End Product	Cold Drawn Ribbed & Smooth	
Production Capacity	Min. &Max.	Φ 5 - 8 mm
Machine Speed		50-70 Stroke /min
Rated power	5,5Kw+2Kw+3Kw	
Transformers	150 KVA	
Transformers Units	8 units	
Total Transformers Units	8 x 150 KVA -1200 KVA	

Wire Mesh Width	2400mm (adjustable)
Wire Mesh Lenght	6000mm (adjustable)
Distance Between Cross Wires	100mm (min ) - 250mm ( adjustable )
Distance Between Longitudinal Wires	100mm (min )- 250mm ( adjustable )
Driving Unit Servo Motor	5.5Kw
Cross Wire Servo Motor	2Kw
Thyristor Contactors	8 Thyristor contactors
Welding Control Card	8 Digital welding control

Gear Box Units	Industrial type gear box by EMPO
Welding Pistons	8 Pneumatic welding pistons
Compressor Needed	300lt/min
Working Pressure (Bar)	6-8Bar
Voltage	380V 50Hz 3 Phaze
Operator Panel Type	15" Touch LCD Panel
Wire Feeding For Cross Wire	Cross rods feeding automatically by the machine
Wire Feeding For Longitidunal Wire	Longitidunal rods feeding manually
HS CODE	85.15.80.11

Cooling Arrangement	The system will be colled by 17-20° C water at 1 bar and 90 lt/min flow rate	
Details	All process is under PLC controller, main driving motor and cross wire throwing motors are adjustable with servo drivers. In the welding process the current time and current can be changed.	
Size Of Mesh & Production Capacity	y For 8 Hours	
2.15m x 3.4m x 150 x 150mm x Ф6mi	m 800-1000Plate 20Kg/Imesh	
2.15m x 5m x 150 x 150mm x Φ6mm	800-850Plate 34Kg/Imesh	



Model	GTCHE-12		
Works with Raw Metarial	Coil (Low Carbon ) sae 1006		
Type Of Wire For End Product	Ribbed & Smooth sae 1008 - sae 1010		
Type Of Wire	Smooth		Ribbed & Smooth
Max. Wire Inlet Diameter	Ф12 mm	Outlet dia	Ф10 mm
Max. Wire Inlet Diameter	Ф10тт	Outlet dia	Φ8mm
Max. Wire Inlet Diameter	Ф8 mm	Outlet dia	Ф6тт
Max. Wire Inlet Diameter	Φ6 mm	Outlet dia	Φ4mm
Rated Power	37Kw + 37Kw + 37Kw		
First Head Motor	37Kw		
Second Head Motor	37Kw		

Third Head Motor	37Kw
Spooler Motor	15Kw
Head Diameters	Ф600 mm
Captain Block	3 Heads
Motor Drivers	AC frequency inverter for 37-37-37Kw system will be controlled by touchless potentiometer with PLC control.
Spooler	15Kw AC frequency inverter controller
Spooler's Pulley Capacity	2000Kg Max.+ 2Units Pulley will be given with the machine
Cleaning Part	Phosphating treatment (optional)
Cooling Arrangement	Die Beds & Heads will be cooled by cold water from cooler tank

Ribbed & Crusher Disc Casette	Adjustable for each diameters
Ribbed & Crusher Disc	Will be given with machine for 1 set with all components (bearings+holders )
Ribbed Disc & Crusher Disc Metarials	65 Grade
Wire Diameter To Spool	Φ4 - Φ10mm (max.)
Gear Box Units	Industrial type gear box by EMPO
Descaling Units	Will be given with the machine for X&Y axes
Compressor Needed	300lt/min
Working Pressure (Bar)	1-6 Bar
Voltage	380V 50Hz 3Phaze
HS CODE	84.63.10.10

Operator Panel Type	Display with buttons
Machine Dimensions (WxLxH)	2000mm x 20000mm x 1500mm
Machine Weight	8000Kg
Gantry Tower (Coil Opener )	Will be given with the machine.
Details	Whole system is under PLC controller, main motor and spooler motors are adjustable with AC frequency inverters.  All heads has abrasion resistance by helping special head alloy content and all heads annealed. The body is heavy duty steel constructed.



Model	GH-12		
Works With Raw Metarial	Coil		
Type Of Wire	Hot Rolled Wire / C	old Drawn Wire	Ribbed & Smooth
Production Capacity	Ф6-Ф8-Ф10-Ф1	12mm	
Machine Speed	Min. & Max.	80m/min.	120m/min.
Driving Opportunity	Manual Forward and Backward		
Rated Power For 2 Motor	22Kw+7,5Kw		
Main (Rotor) Motor	22Kw with inve	rter control	
Driving Gear Box Motor Power	7,5 Kw with inve	erter control	
Hydraulic Cutting Motor Power	5,5 Kw		
Straightening Technic	Rotor		

Measurement Technic	Limit Switched
Max.&Min. Cutting Length	1m-12m
Length Arrangement	Adjustable with operator
Length Tolerance	±1mm /12m
Driving Roller	Heat Treatment with Highest Quality Metarial
Pre-Straightening Unit	X and Y axis with rollers
Cutting Shear Unit	Hydraulic Cutting type by EMPO
Driving Gear Box Unit	Industrial type gear box by EMPO
Average Air Compressed Consumption	10lt/min
Average Electric Power Consumption	10-12Kw/h
Compressor Needed	200lt/min

Working Pressure (Bar)	6Bar
Voltage	380V 50Hz 3Phaze
Electric Switches	Siemens
Operator Panel Type	Touch Panel 7"
Machine Dimensions (WxLxH)	1500mmx15000mmx1500mm
Machine Weight	3000 Kg
Additional Pay-Off (Coil Opener)	Pay-off (1Unit) which has 2 tons of loading capacity, will be given with the machine.
Details	System is under PLC controller, main motor &driving motors are adjustable with AC frequency converters. Machine speed and total product quantity will be monitored on HMI display.
HS CODE	84.62.29.98

No.	COMPONENTS	QUANTITY
1	Wire Pay Offs	1UNIT
2	Wire Pre-Straightening Roller Unit	TUNIT
	Rotor	1UNIT
	Hydraulic Cutting Unit	IUNIT
Driving Gear Box	Driving Gear Box	2UNITs
3	Control Console	1UNIT
4	User's Guide	ISET

**EMPO** | www.empoltd.com

## AUTOMATIC REBAR SHEARLINE S 500



#### **EMPO** | www.empoltd.com

# CAGE WELDING MACHINE CWM 32



#### TECHNICAL **DETAILS**

Model:	S-500	
Cage Diameter	400mm-2000mm	
Max. Cage Length	12m (or customized)	
Cage Weight	6000 KG	
Coil Bar Diameter	5-16mm	
Main Frame Bar Diameter	12-40mm	
Hydraulic Pressure	10 Mpa	
Rated Power	23 KW	
L×W×H	28000×8000×33000mm	
Certification	ISO 9001:2008	
HS CODE	84.62.41.10	

Description	Quantity
ACCUSAGE OF THE PARTY OF THE PA	
Complete Pay Off	1 Unit
ongitudinal Bar Feeding And Reel Support Unit	1 Unit
Fixed Standard Disc	1 Unit
Novable Standard Disc	1 Unit
Cage Support Unit With Hydraulic Device)	1 Unit
Electric Cabinet And Control System	1 Unit
Tools	1 Unit
Welding Machine	1 Unit
Steel Bar Spiral Bender	1 Unit
Jser's Manual	1 Unit

#### TECHNICAL **DETAILS**

Model:	CWM-32
Hydraulic Piston Motor Power	22 Kw
Hydraulic Piston Diameter	Ø500 mm
Strokes Per Minute	6-9
Length Of The Feeding Conveyor	12m
Roller Diameter Of The Feeding Conveyor	Ø130 mm
Length Between the Rollers	1000 mm
Bar Diameters	Ø12-26 Longitidunal Bars
Spiral Coils	Ø8 - Ø10- Ø12 mm

Weight	12.000 Kg
Length Of The Measurement Conveyor	12m
Roller Diameter Of The Measurement Conveyor	Ø 130
Motor Power Of The Conveyor	5 Kw
Bins ( Double Side optional )	Triple
Air Pressure / Needed	8 bar
Cooling Arrangement Requirements	17-20 °C Cold Water
Control	PLC + Digital Display



SP 12

Model	SP-12
Steel Grade	Up to 500 N/mm²
Wire Diameters	Ø5- Ø12mm
Spiral Diameters	200mm (min)-1200mm(max.)
Pitch Range	0-200mm
Kick Of Length	3m
Speed Of Machine	90 m/min.
Cutting	Hydraulic
Dimension (LxWxH)	3500mmx2500mmx2000mm
Operating Voltage	380 V/ 50 Hz
Connected Load	20 KW
Average Power Consumption	10 KW
Main Fuse	63-80 A
HS CODE	84.63.30.00

SPM **12** 

Model	SPM-12	
Steel Grade	Up to 570 N/mm <sup>2</sup>	
Wire Diameters	Ø5- Ø12mm	
Spiral Diameters	200mm (min)-1000mm(max.)	
Pitch Range	0-200mm	
Kick of Length	3m	
Speed Of Machine	40-90m/minutes	
Cutting	Manuel	
Dimension (LxWxH)	3500mmx2500mmx2000mm	
Operating Voltage	380 V/ 50 Hz	
Connected Load	5,5 KW	
HS CODE	84.63.30.00	

**EMPO** | www.empoltd.com

WIRE MESH
BENDING MACHINE
HBM 360



HKM **360** 

Model	HKM-360	
Maximum Cutting Width	3000mm	
Maximum Cutting Capacity	Wire Mesh with Ø12mm Wire Mesh with Ø4mm	
Cutting Speed	1 sec/1 wire	
Dimensions (LxWxH)	3700x1100x900mm	
Connected Load	4Kw	
Cutting Height	80mm	
Voltage	380V 50Hz	

HBM **360** 

Model	HBM-360
Maximum Bending Width	3000mm
Maximum Bending Capacity	Wire Mesh with Ø12mm Wire Mesh with Ø4mm
Bending Speed	10 Stroke Minute
Dimensions (LxWxH)	3500x1000x1200mm
Connected Load	4Kw
Bending Height	900mm
Voltage	380V 50Hz

**EMPO** | www.empoltd.com

# BENDERS & CUTTERS



	1		0 1	M M *	000		
					a 50		
			9				
		Reba	ır Ben	ding <b>M</b>	lachin	ies	
PRODUCT CODE	CAPACITY (mm)	WIDTH (mm)	WEIGHT (mm)	HEIGHT (mm)	WEIGHT (kg)	VOLTAJ (V)	POWER (kw/HP)



#### Hydraulic Rebar Cutting Machines

	,								
PRODUCT CODE				HEIGHT (mm)			POWER (kw/HP)		SPARE EDGES
H 50	Ф 52	800	1600	1000	600	380	7,5 / 10	1	80 x 80 x 30



#### Hydralic Rebar Cutting Machines

PRODUCT CODE	CAPACITY (mm)		WEIGHT (mm)		WEIGHT (kg)				SPARE EDGES
H 42	Ф 42	700	1500	950	425 kg	380	5,5 / 7,5	1	80 x 80 x 25



#### Rebar Bending Machines

	CAPACITY (mm)		WEIGHT (mm)					PACKAGE
B 42	Φ 45	950	1120	900	450	380	4/5,5	1



#### Rehar Rending Machines

PRODUCT	CAPACITY (mm)	WIDTH (mm)	WEIGHT (mm)	HEIGHT (mm)	WEIGHT (kg)		POWER (kw/HP)	PACKAGE
B 26	Ф 26	600	800	870	245	380	1,5/2	1
B 36	Φ 38	800	950	900	340	380	3/4	1



#### Hydralic Rebar Cutting Machines

PRODUCT	CAPACITY	WIDTH	WEIGHT	HEIGHT	WEIGHT	VOLTAJ	POWER	PACKAGE	SPARE
CODE	(mm)	(mm)	(mm)	(mm)	(kg)	(V)	(kw/HP)		EDGES
H 36	Ф 38	650	1500	900	320	380	4/5,5	1	80 x 80 x 25
H 26	Ф 26	500	1250	800	175	380	2.2/3		55 x 55 x 17



#### Portable Hydralic Bebar Cutting Machines

PRODUCT CODE	CAPACITY (mm)	WIDTH (mm)	WEIGHT (mm)	HEIGHT (mm)	WEIGHT (kg)	VOLTAJ (V)	PACKAGE	SPARE EDGES
H 22	Ф 22	480	750	600	85	220	1	47 x 47 x 1
H 24	Φ 24	480	750	600	85	220	1	47 x 47 x 1
HS 18	Ф 18	500	300	480	65	220	1	32 x 32 x
HS 26	Φ 26	500	600	600	130	220	1	47 x 47 x 1



#### Rebar Bending Machines

PRODUCT CODE	CAPACITY (mm)	WIDTH (mm)	WEIGHT (mm)	HEIGHT (mm)	WEIGHT (kg)	VOLTAJ (V)	PACKAGE				
B 24	Φ 24	580	630	430	125	220	1				

20



#### Rebar Bending Machines

PRODUCT CODE	CAPACITY (mm)	WIDTH (mm)	WEGHT (mm)	HEIGHT (mm)	WEIGHT (kg)	VOLTAJ (V)	PACKAGE
B 18	Φ 18	450	550	750	70	220	1
B 20	Φ 20	450	550	750	70	220	





#### Profile Cutting Machines

PRODUCT CODE	ROTATION SP (rpm)	WIDTH (mm)	LENGTH (mm)	HEIGHT (mm)	WEIGHT (mm)	VOLTAJ (V)	POWER (kw/HP)
10 HP	2880	880	950	1250	225	380	7,5/10
5,5 HP	2880	650	780	1200	125	380	4/5.5
4 HP	2880	550	680	1150	100	220	3/4
3HP	2880	460	540	650	52	220	2.2/3

**EMPO** | www.empoltd.com

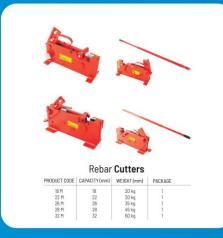
## HAND TOOLS























### **REFERENCES**

1-FORTRESS FENCING	AUSTRALIA
2-ALNASSER L.L.C.	U.A.E
3-ALNUAIMI GROUP	U.A.E
4-PAUL & JEREMY SULTANA CO	MALTA
5-FRANGEMA	BELGIUM
6-WTB	NETHERLAND
7-ALSHARQ WIRE MESH COMPANY	JORDAN
8-INTERTAYM FZA	U.A.E
9-LEMON GROUNDWORKS	ENGLAND
10-MEISER	GERMANY
11-ANTONIEH COMPNAY	LEBANON
12-ABINSK COMPANY	RUSSIA
13-BMC EQUIPMENT	IRELAND
14-AL ALLAIMI GROUP	QATAR
15-SULTAN STEEL SARL	LEBANON
16-FARHAT LTD	ISRAEL
17-GEOSTEEL	GEORGIA
18-FA MARKETING	ISRAEL
19-REZGUI CO	TUNUSIE
20-AL DIYAR ESTATE	BOSNIA
21-İÇDAŞ HOLDING	TURKEY
22-DILER HOLDING	TURKEY
23-KROMAN HOLDING	TURKEY
24-HABAŞ HOLDING	TURKEY
25-CİNER HOLDING	TURKEY
26-STFA	
27-MUTLUHAN HOLDING	TURKEY
28-ARÇELİK AŞ	
29-TECNO MACCAFERI	
30-DOĞUŞ İNŞ.AŞ	TURKEY















00 90 **544 458 19 45 |** 00 90 **534 017 05 39** 



FOLLOW US IN SOCIAL MEDIA







www.empoltd.com





Manufacturer of Wire And Rebar Processing Machinery

☐ Gsm: +90 544 458 19 45 / +90 534 017 05 39 ⑤ Phone: +90 (324) 235 20 68 / +90 (324) 234 17 34 ⑥ E-Mail: empoitd@gmail.com

⑥ Özgürlük Mah. Keresteciler Sitesi 6209 Sok. No:3 Mersin /TURKEY www.empoltd.com